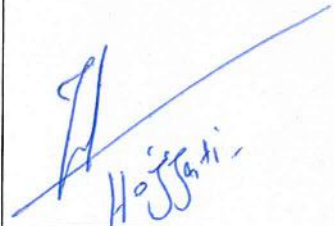


کدفرم: FHR06 شماره: تاریخ:	فرم صورتجلسه	 پارسا صنعت کارتی آویزش جکوبی (موسسه تخصصی)
----------------------------------	--------------	---

موضوع جلسه:	تاریخ جلسه:
steel structure, Po: AOSH-P-Po-GE-183	۱۴۰۴، ۰۲، ۳۱
مکان جلسه:	شماره IO:
شرکت پایا صنعت تهران	6118-1

ردیف	شرح	اقدام کننده	تاریخ اقدام
۱	بررسی درخواست بارزنی ارائه شده به شرکت؛ در تاریخهای ۲۷، ۳۰، ۳۱، ۰۲، ۱۴۰۴ به شرکت پایا صنعت و شرکت های زیر مجموعه مراجعه و بارزنی به شرح ذیل صورت پذیرفت: بارزنی فاضلی از قطعات انجام و عیوبی مشاهده و اصلاح گردید.		
۲	کنترل ابعادی مطابق با نقشه ها دریافت شده از بازنده انجام و لیست مورد مغایرت مشاهده و اصلاح گردید.		
۳	بررسی جوشهای تکمیل شده تحت ها MT و UT انجام گردید.		
۴	قطعات تکمیل شده به مرحله حساسیت و رنگ آنتالینت.		
۵	اقدام پیچ، مهره مطابق با پکینگ لیست به شماره: P60031 SPCR-PL-PAY-183-0003		

کنترل و تایید گردید.

نام و امضا دبیر جلسه:	نام و امضا اعضا حاضر در جلسه:
 H. Hosseini	 نام غایبین در جلسه:

REPORT NO : PST-DT-VT-001

VISUAL AND DIMENSIONAL CONTROL REPORT

DWG No:

SACR-202-ONT-ST-DWG-0103

Date: 1404.02.20

Quality Control Department

ROW	DESCRIPTION	TAG NO.	QTY	FIT UP			WELDING & CLEANING			REMARK
				ACC.	REP.	AFTER REP. Date	ACC.	REP.	AFTER REP. Date	
1	BEAM	PB-548-02-B/8	4	✓	-	-	✓	-	-	-
2	BEAM	PB-548-02-B/11	2	✓	-	-	✓	-	-	-
3	BEAM	PB-548-02-B/15	1	✓	-	-	✓	-	-	-
4	BEAM	PB-548-02-B/17	2	✓	-	-	✓	-	-	-
5	BEAM	PB-548-02-B/47	1	✓	-	-	✓	-	-	-
6	BEAM	PB-548-02-B/49	4	✓	-	-	✓	-	-	-
7	BEAM	PB-548-02-B/50	4	✓	-	-	✓	-	-	-
8	BEAM	PB-548-02-B/58	2	✓	-	-	✓	-	-	-
9	BEAM	PB-548-02-B/10	2	✓	-	-	✓	-	-	-
10	BEAM	PB-548-02-B/34	1	✓	-	-	✓	-	-	-
11	BEAM	PB-548-02-B/38	1	✓	-	-	✓	-	-	-
12										
13										
14										
15										
16										
17										
18										
19										
20										

REMARK:

Dimensional control: According to DWG

Contractor Q.C Name & Sign.:

NAME :

SIGN :

DATE :

PAYA
SANAT
EPC CONTRACTOR
Quality Control Dept



Client Rep. Name & Sign.:

NAME :

SIGN :

DATE :

QC DEPARTMENT
REVIEW ☐
WITNESS ☒
BY: 
DATE: 14/04/20

REPORT NO : PST-DT-VT-002

VISUAL AND DIMENSIONAL CONTROL REPORT

DWG No:

SACR-202-ONT-ST-DWG-0103

Date: 1404.02.22

Quality Control Department

ROW	DESCRIPTION	TAG NO.	QTY	FIT UP			WELDING & CLEANING			REMARK
				ACC.	REP.	AFTER REP. Date	ACC.	REP.	AFTER REP. Date	
1	BEAM	PB-548-02-B/1	1	✓	-	-	✓	-	-	-
2	BEAM	PB-548-02-B/5	1	✓	-	-	✓	-	-	-
3	BEAM	PB-548-02-B/19	1	✓	-	-	✓	-	-	-
4	BEAM	PB-548-02-B/20	1	✓	-	-	✓	-	-	-
5	BEAM	PB-548-02-B/52	4	✓	-	-	✓	-	-	-
6	BEAM	PB-548-02-B/53	4	✓	-	-	✓	-	-	-
7										
8										
9										
10										
11										
12										
13										
14										
15										
16										
17										
18										
19										
20										

REMARK:

Dimensional control: According to DWG

Contractor Q.C Name & Sign.:

NAME :

SIGN :

DATE :

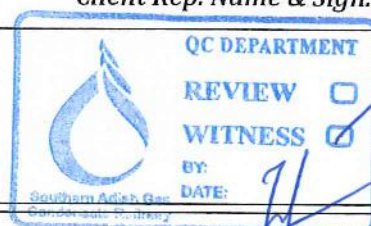


Client Rep. Name & Sign.:

NAME :

SIGN :

DATE :



REPORT NO : PST-DT-VT-003

VISUAL AND DIMENSIONAL CONTROL REPORT

DWG No:

SACR-202-ONT-ST-DWG-0103

Date: 1404.02.25

Quality Control Department

ROW	DESCRIPTION	TAG NO.	QTY	FIT UP			WELDING & CLEANING			REMARK
				ACC.	REP.	AFTER REP. Date	ACC.	REP.	AFTER REP. Date	
1	BEAM	PB-548-02-B/9	2	✓	-	-	✓	-	-	-
2	BEAM	PB-548-02-B/21	1	✓	-	-	✓	-	-	-
3	BEAM	PB-548-02-B/33	1	✓	-	-	✓	-	-	-
4	BEAM	PB-548-02-B/49 (1/8,4/8)	2	✓	-	-	✓	-	-	-
5	COLUMN	PB-548-02-C/3	1	✓	-	-	✓	-	-	-
6	COLUMN	PB-548-02-C/4	1	✓	-	-	✓	-	-	-
7	COLUMN	PB-548-02-C/5	1	✓	-	-	✓	-	-	-
8	COLUMN	PB-548-02-C/6	1	✓	-	-	✓	-	-	-
9										
10										
11										
12										
13										
14										
15										
16										
17										
18										
19										
20										

REMARK:

Dimensional control: According to DWG

Contractor Q.C Name & Sign.:

NAME :

SIGN :

DATE :

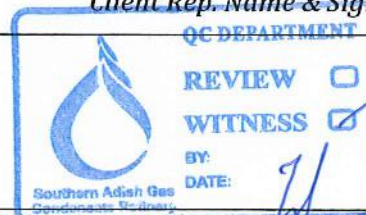


Client Rep. Name & Sign.:

NAME :

SIGN :

DATE :



REPORT NO : PST-DT-VT-004

VISUAL AND DIMENSIONAL CONTROL REPORT

DWG No:
SACR-202-ONT-ST-DWG-0103

Date: 1404.02.27

Quality Control Department

ROW	DESCRIPTION	TAG NO.	QTY	FIT UP			WELDING & CLEANING			REMARK
				ACC.	REP.	AFTER REP. Date	ACC.	REP.	AFTER REP. Date	
1	BEAM	PB-548-02-B/4	1	✓	-	-	✓	-	-	-
2	BEAM	PB-548-02-B/40	1	✓	-	-	✓	-	-	-
3										
4										
5										
6										
7										
8										
9										
10										
11										
12										
13										
14										
15										
16										
17										
18										
19										
20										

REMARK:

Dimensional control: According to DWG

Contractor Q.C Name & Sign.:

NAME :

SIGN :

DATE :

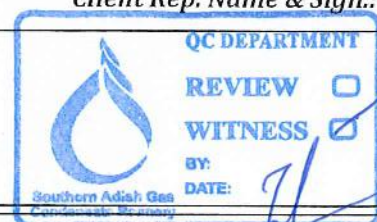


Client Rep. Name & Sign.:

NAME :

SIGN :

DATE :



REPORT NO : PST-DT-VT-005

VISUAL AND DIMENSIONAL CONTROL REPORT

DWG No:

SACR-202-ONT-ST-DWG-0103

Date: 1404.02.29

Quality Control Department

ROW	DESCRIPTION	TAG NO.	QTY	FIT UP			WELDING & CLEANING			REMARK
				ACC.	REP.	AFTER REP. Date	ACC.	REP.	AFTER REP. Date	
1	BEAM	PB-548-02-B/3	1	✓	-	-	✓	-	-	-
2	BEAM	PB-548-02-B/41	1	✓	-	-	✓	-	-	-
3	BEAM	PB-548-02-B/42	1	✓	-	-	✓	-	-	-
4	BEAM	PB-548-02-B/43	1	✓	-	-	✓	-	-	-
5	BEAM	PB-548-02-B/46	2	✓	-	-	✓	-	-	-
6	SUPPORT	PB-548-02-SU/2 (1/18~6/18)	6	✓	-	-	✓	-	-	-
7										
8										
9										
10										
11										
12										
13										
14										
15										
16										
17										
18										
19										
20										

REMARK:

Dimensional control: According to DWG

Contractor Q.C Name & Sign.:

NAME :

SIGN :

DATE :

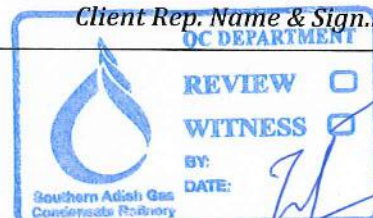


Client Rep. Name & Sign.:

NAME :

SIGN :

DATE :



MAGNETIC PARTICLE TEST REPORT

PROJECT NAME:
SOUTHERN ADISH GAS CONDENSATE REFINERY PROJECT

REP. NO : PST-MT-001

DATE OF EXAM : 1404/02/20

Vendor: PAYA SANAT TIRAN CO.(PST)

MATERIAL : ST37-2

DWG No: SACR-202-ONT-ST-DWG-0103

SURFACE CON : AS BRUSHED

Contract No : N/A

EXAM PART : AS TABLE

STANDARD : AWS D1.1 - ASME SEC V

PAGE : 01

CURRENT TYPE:

DC ☐

50 Hz ☒

AC ☒

220 V ☒

CONSUMABLE:

DRY ☐

FLUORESCENT ☐

WET ☒

VISIBLE ☒

STAGE OF EXAM:

AFTER HYDRO TEST ☐

AS WELDED ☒

OTHER ☐

AFTER P.W.H.T ☐

SURFACE CON:

AS BRUSHED ☒

AS GRINDED ☐

OTHER ☐

AS MACHINED ☐

MAGNETIZATION

PROD ☐

COIL ☐

YOKE ☒

LIFTING POWER: 4.5 kg

POLE DISTANCE: 15 cm

DIRECTION OF MAG.: A&B

ROW	ITEM NO	QTY	Total length (mm)	LENGTH OF TEST (mm)	RESULT	REMARK
1	PB-548-02-B/8	4	---	30%ALL FILLET WELDS	ACCEPT	-
2	PB-548-02-B/11	2	---	30%ALL FILLET WELDS	ACCEPT	-
3	PB-548-02-B/15	1	---	30%ALL FILLET WELDS	ACCEPT	-
4	PB-548-02-B/17	2	---	30%ALL FILLET WELDS	ACCEPT	-
5	PB-548-02-B/47	1	---	30%ALL FILLET WELDS	ACCEPT	-
6	PB-548-02-B/49	4	---	30%ALL FILLET WELDS	ACCEPT	-
7	PB-548-02-B/50	4	---	30%ALL FILLET WELDS	ACCEPT	-
8	PB-548-02-B/58	2	---	30%ALL FILLET WELDS	ACCEPT	-
9	PB-548-02-B/10	2	---	30%ALL FILLET WELDS	ACCEPT	-
10	PB-548-02-B/34	1	---	30%ALL FILLET WELDS	ACCEPT	-
11	PB-548-02-B/38	1	---	30%ALL FILLET WELDS	ACCEPT	-

REMARK:

از سازه های درخواست شده با مشخصات فوق ۳۰٪ جوش های طولی و گوشه ای آزمایش ذرات مغناطیسی بعمل آمد پس از رفع عیوب نتیجه ی تست ACCEPT اعلام می شود.

RESULT :

SATISFACTORY : ☒

UNSATISFACTORY : ☐

NDT INSPECTOR

CONTRACTOR

OWNER DEPARTMENT

Name :
Sign:
Date:

Mazaheri
PST-MT-PT
LEVEL II

Name :
Sign:
Date:

PAYA
SANAT
EPC CONTRACTOR

Name :
Sign:
Date:

REVIEW ☐
WITNESS ☐
BY:
DATE:

Southern Adish Gas
Condensate Refinery

PROJECT NAME:
SOUTHERN ADISH GAS CONDENSATE REFINERY PROJECT

REP. NO : PST-MT-002

DATE OF EXAM : 1404/02/22

Vendor: PAYA SANAT TIRAN CO.(PST)

MATERIAL : ST37-2

DWG No: SACR-202-ONT-ST-DWG-0103

SURFACE CON : AS BRUSHED

Contract No : N/A

EXAM PART : AS TABLE

STANDARD : AWS D1.1 - ASME SEC V

PAGE : 02

CURRENT TYPE:

DC ☐

50 Hz ☒

AC ☒

220 V ☒

CONSUMABLE:

DRY ☐

FLUORESCENT ☐

WET ☒

VISIBLE ☒

STAGE OF EXAM:

AFTER HYDRO TEST ☐

AS WELDED ☒

OTHER ☐

AFTER P.W.H.T ☐

SURFACE CON:

AS BRUSHED ☒

AS GRINDED ☐

OTHER ☐

AS MACHINED ☐

MAGNETIZATION

PROD ☐

COIL ☐

YOKE ☒

LIFTING POWER: 4.5 kg

POLE DISTANCE: 15 cm

DIRECTION OF MAG.: A&B

ROW	ITEM NO	QTY	Total length (mm)	LENGTH OF TEST (mm)	RESULT	REMARK
1	PB-548-02-B/1	1	---	30%ALL FILLET WELDS	ACCEPT	-
2	PB-548-02-B/5	1	---	30%ALL FILLET WELDS	ACCEPT	-
3	PB-548-02-B/19	1	---	30%ALL FILLET WELDS	ACCEPT	-
4	PB-548-02-B/20	1	---	30%ALL FILLET WELDS	ACCEPT	-
5	PB-548-02-B/52	4	---	30%ALL FILLET WELDS	ACCEPT	-
6	PB-548-02-B/53	4	---	30%ALL FILLET WELDS	ACCEPT	-
7						
8						
9						
10						
11						

REMARK:

از سازه های درخواست شده با مشخصات فوق ۳۰٪ جوش های طولی و گوشه ای آزمایش ذرات مغناطیسی بعمل آمد پس از رفع عیوب نتیجه ی تست ACCEPT اعلام می شود.

RESULT :

SATISFACTORY : ☒

UNSATISFACTORY : ☐

NDT INSPECTOR

CONTRACTOR

OWNER

Name :
Sign:
Date:

M. Mazaheri
UT-VT-MT-PT
ASNT LEVEL II

Name :
Sign:
Date:

PAYA SANAT
CONTRACTOR

Name :
Sign:
Date:

QC DEPARTMENT
REVIEW
WITNESS
BY: *[Signature]*
DATE: *[Date]*
Southern Adish Gas Condensate Refinery

PROJECT NAME:
SOUTHERN ADISH GAS CONDENSATE REFINERY PROJECT

REP. NO : PST-MT-003

DATE OF EXAM : 1404/02/25

Vendor: PAYA SANAT TIRAN CO.(PST)

MATERIAL : ST37-2

DWG No: SACR-202-ONT-ST-DWG-0103

SURFACE CON : AS BRUSHED

Contract No : N/A

EXAM PART : AS TABLE

STANDARD : AWS D1.1 - ASME SEC V

PAGE : 03

CURRENT TYPE:

DC ☐

50 Hz ☒

AC ☒

220 V ☒

CONSUMABLE:

DRY ☐

FLUORESCENT ☐

WET ☒

VISIBLE ☒

STAGE OF EXAM:

AFTER HYDRO TEST ☐

AS WELDED ☒

OTHER ☐

AFTER P.W.H.T ☐

SURFACE CON:

AS BRUSHED ☒

AS GRINDED ☐

OTHER ☐

AS MACHNED ☐

MAGNETIZATION

PROD ☐

COIL ☐

YOKE ☒

LIFTING POWER: 4.5 kg

POLE DISTANCE: 15 cm

DIRECTION OF MAG.: A&B

ROW	ITEM NO	QTY	Total length (mm)	LENGTH OF TEST (mm)	RESULT	REMARK
1	PB-548-02-B/9	2	---	30%ALL FILLET WELDS	ACCEPT	-
2	PB-548-02-B/21	1	---	30%ALL FILLET WELDS	ACCEPT	-
3	PB-548-02-B/33	1	---	30%ALL FILLET WELDS	ACCEPT	-
4	PB-548-02-B/49 (1/8,4/8)	2	---	30%ALL FILLET WELDS	ACCEPT	-
5	PB-548-02-C/3	1	---	30%ALL FILLET WELDS	ACCEPT	-
6	PB-548-02-C/4	1	---	30%ALL FILLET WELDS	ACCEPT	-
7	PB-548-02-C/5	1	---	30%ALL FILLET WELDS	ACCEPT	-
8	PB-548-02-C/6	1	---	30%ALL FILLET WELDS	ACCEPT	-
9						
10						
11						

REMARK:

از سازه های درخواست شده با مشخصات فوق ۳۰٪ جوش های طولی و گوشه ای آزمایش ذرات مغناطیسی بعمل آمد پس از رفع عیوب نتیجه ی تست ACCEPT اعلام می شود.

RESULT :

SATISFACTORY : ☒

UNSATISFACTORY : ☐

NDT INSPECTOR

CONTRACTOR

OWNER

Name :
Sign:
Date:

M. Mazaheri
UT-MT-PT
ASNT LEVEL II

Name :
Sign:
Date:

PAYA
SANAT
EPC CONTRACTOR

Name :
Sign:
Date:

QC DEPARTMENT
REVIEW ☐
WITNESS ☒
BY:
DATE:
Southern Adish Gas
Condensate Refinery

MAGNETIC PARTICLE TEST REPORT

PROJECT NAME:
SOUTHERN ADISH GAS CONDENSATE REFINERY PROJECT

REP. NO : PST-MT-004

DATE OF EXAM : 1404/02/27

Vendor: PAYA SANAT TIRAN CO.(PST)

MATERIAL : ST37-2

DWG No: SACR-202-ONT-ST-DWG-0103

SURFACE CON : AS BRUSHED

Contract No : N/A

EXAM PART : AS TABLE

STANDARD : AWS D1.1 - ASME SEC V

PAGE : 04

CURRENT TYPE:

DC ☐

50 Hz ☒

AC ☒

220 V ☒

CONSUMABLE:

DRY ☐

FLUORESCENT ☐

WET ☒

VISIBLE ☒

STAGE OF EXAM:

AFTER HYDRO TEST ☐

AS WELDED ☒

OTHER ☐

AFTER P.W.H.T ☐

SURFACE CON:

AS BRUSHED ☒

AS GRINDED ☐

OTHER ☐

AS MACHNED ☐

MAGNETIZATION

PROD ☐

COIL ☐

YOKE ☒

LIFTING POWER: 4.5 kg

POLE DISTANCE: 15 cm

DIRECTION OF MAG.: A&B

ROW	ITEM NO	QTY	Total length (mm)	LENGTH OF TEST (mm)	RESULT	REMARK
1	PB-548-02-B/4	1	---	30%ALL FILLET WELDS	ACCEPT	-
2	PB-548-02-B/40	1	---	30%ALL FILLET WELDS	ACCEPT	-
3						
4						
5						
6						
7						
8						
9						
10						
11						

REMARK:

از سازه های درخواست شده با مشخصات فوق ۳۰٪ جوش های طولی و گوشه ای آزمایش ذرات مغناطیسی بعمل آمد پس از رفع عیوب نتیجه ی تست ACCEPT اعلام می شود.

RESULT :

SATISFACTORY : ☒

UNSATISFACTORY : ☐

NDT INSPECTOR

CONTRACTOR

OWNER DEPARTMENT

Name :

Sign:

Date:

M. Mazaheri
UT-VT-MT-PT
ASNT LEVEL II

Name :

Sign:

Date:

PAYA
SANAT
EPC CONTRACTOR

Name :

Sign:

Date:

REVIEW
WITNESS
BY:
DATE:
Southern Adish Gas
Condensate Refinery



SAMAN PAYESH

SAMAN PAYESHGARAN YEKTA



* CERTIFICATE *

Certificate Number: MT-02-01/08
Date of Issue: 20 May 2023
Date of Expiry: 19 May 2026

is awarded to

Mr. Mehdi Mazaheri

Has been examined in:



MAGNETIC PARTICLE TESTING (MT) LEVEL II

And meets the requirements of employers written practice which is prepared according to SNT-TC-1 A(2020) of the AMERICAN SOCIETY FOR NON DESTRUCTIVE TESTING

Applicable Specification (s):
ASME Sec V Article 7 & Sec VIII (2019)
AWS D1.1 (2020), API 1104 (2018)
Category: Weld in pipe & plate



Exam Result:
General: RECERTIFICATE
Specific: RECERTIFICATE
Practical: RECERTIFICATE
Composite Grade: RECERTIFICATE



Ebrahim Heshmat Dehkhordi

Managing Director

Mahmoud Ganji
ASNT Level III No-188289

SAMAN PAYESH



QC DEPARTMENT
REVIEW ☒
WITNESS ☐

SAMAN PAYESH Co. : Unit 15, Technology Incubator of Iranian Research Organization for Science and Technology (IROST), St. Ehsani Rad St., Enghelab St., Parsa Sq., Ahmatabad Mostoufi Rd., Azadegan Highway, P. O. Box 33535-111, Tehran 3313193685, I. R. Iran Tell: 02144830300



In the name of God



POOYA SANAT MOSHAVER
ESPADAN CORPORATION

CERTIFICATE

This is to certify that:

Mr. MAHDI MAZAHERI

has been examined in:

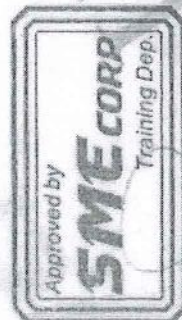
Ultrasonic Testing (UT)

and has achieved the following scores:

General: 75% Standard: 87.5% Practical: 85% Composite: 82.5%

and meets the requirements of Level (II) qualifications in accordance with the written practice which is prepared according to the guidelines of the SNT - TC - 1A(2020), recommended practice, the American Society for Non-Destructive Testing.

Certifying Agency



Iman Motamedi
Training Manager

Restrictions

Weld - Plate - Pipe

Applicable Standards

ASME Sec.V&VIII(2021)-AWS D1.1(2020)

Certifying Authority

NDT Level III

Issue Date: Jul. 2022 , Expiration Date: Jul. 2025

Course NO: 1258

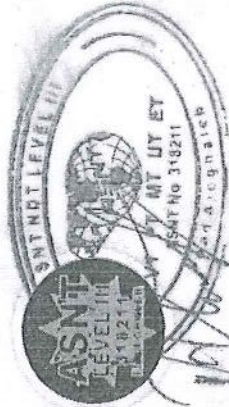
Certificate NO: 0105/SM/1258/219526-1117

www.sanatomosha.com

No1, 7th Entrance, Pardis Complex, Hezar Jerib St, Isfahan, Iran, Tel: (+98 31) 36736716

As per SNT-TC-1A, Certification of NDT personnel is the responsibility of the employer

This certificate is not official without Hologram





Imen Joosh Pouyan Co

Certificate of Training and Examination

This is to certify that Mr

Mahdi Mazaheri

Has met the established and published requirements as per guidelines of American Society for Non Destructive Testing
Document SNT-TC-1A 2011

NDT Level I, III

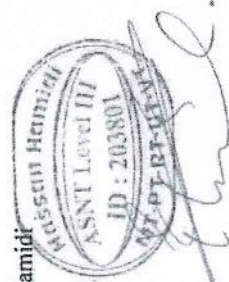
In recognition for completion of ASNT NDT training program

In the method of

Visual Testing (VT)

ASNT Level III

H. Hamidi



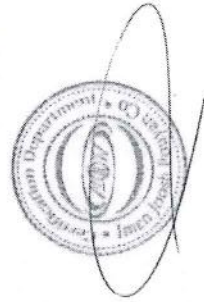
Result	Actual	Passing	Vision Examination	
General	80	70%	Near Vision	: J1
Practical	90	70%	Color Contrast	: No abnormality
Specification	70	70%		
Composite	80	80%		



Certificate Number : 10013096
Issue Date : Feb 2022
Expiration Date : Feb 2027
NDT Instructor : D. Mahmoodi
Applicable Specification : ASME Sec V, VIII & AWS D1.1

NDT Instructor

D. Mahmoodi



This certificate should be verified on the Imen Joosh Pouyan web site or by contacting the certification department.
Email: imenjoosh@yahoo.com



Imen Joosh Pouyan Co

Certificate of Training and Examination

This is to certify that Mr.

Mahdi Mazaheri

Has met the established and published requirements as per guidelines of American Society for Non Destructive Testing
Document SNT-TC-1A 2011

NDT Level I, II, III

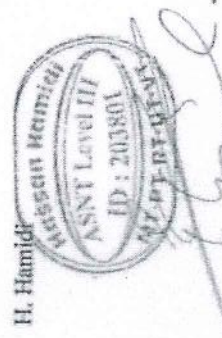
In recognition for completion of ASNT NDT training program

In the method of

**Liquid Penetrant Testing
(PT)**

ASNT Level III

H. Hamidi

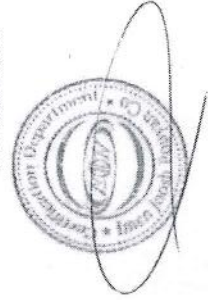


Result	Actual	Passing
General	90	70%
Practical	80	70%
Specification	70	70%
Composite	80	80%

Vision Examination
Near Vision : J1
Color Contrast : No abnormality

NDT Instructor

D. Mahmoodi



Certificate Number : 10077092
Issue Date : Feb 2022
Expiration Date : Feb 2027
NDT Instructor : D. Mahmoodi
Applicable Specification : ASME Sec V, VIII & ASTM E 165

This certificate should be verified on the Imen Joosh Pouyan web site or by contacting the certification department.
Email: imenjoosh@yahoo.com